



TWO ZONE, DUAL BELT CONVEYOR OVEN, Serial No. 95859A1108

for curing large electrical coils in fixtures to encapsulate

- -maximum operating temperature: 550 F
- -work space dimensions: 8' wide x 40' deep x 18" high
- -2' long open belt loading zone
- -3' long insulated, unheated entrance vestibule
- -two (2) 20' long insulated heat zones with independent recirculated airflow and temperature control
- -3' long insulated, unheated exit vestibule
- -2' long open unloading zone
- -480 KW (240 KW per zone) installed in Incoloy sheathed tubular heating elements
- -two (2) 3' wide, 1-3/16" diameter cross bar conveyor belts with 1-HP motor drive, variable from 0.5 to 9 inches per minute
- -index or continuous mode belt drive
- -removable drip pans below conveyor
- -49,000 CFM total from two (2) 20-HP recirculating blowers providing vertical downward air flow
- -6" insulated walls
- -split into two (2) sections for shipment
- -aluminized steel interior and exterior
- -safety equipment for handling flammable solvents
- -NFPA 79/NEMA 12 electrical standards
- -all control functions accessed through touch screen HMI connected to PLC
- -separate power and control panels
- -photo eyes at unload to alarm if unload is not cleared before index
- -SCR power controller on each zone
- -tower light to indicate machine status



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