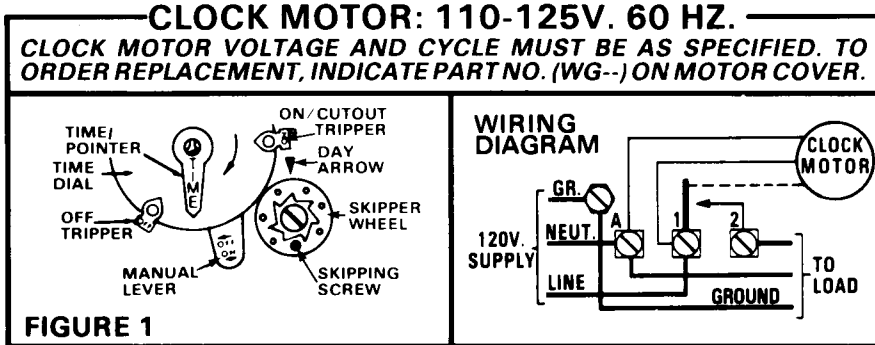


MODEL: T171

24 HR. DIAL TIME SWITCH WITH "SKIPPER®"
 SINGLE POLE SINGLE THROW (SPST)
 40 AMP. RESISTIVE, INDUCTIVE, TUNGSTEN OR
 1000 VA. PILOT DUTY - 120/208/240 VOLT AC;
 2 HP (24 FLA) - 120V. AC; 5 HP (28 FLA) - 240 V. AC.



WIRING INSTRUCTIONS: To wire switch follow diagram above. Use solid or stranded **COPPER** only wire with insulation to suit installation. See gauge selection table for normal service applications. To make power connections remove 1/2 inch of insulation from wire ends. Insert bare ends of wire under the pressure plate of terminals. Use 3/16 or larger screwdriver to tighten terminal screws firmly. (25 lb-in minimum). **REPLACE INSULATOR BEFORE TURNING ON ELECTRICITY.**

MINIMUM COPPER WIRE SIZE (AWG)	MAX. LOAD (AMP)	MIN. INSULATION TEMP (°C)	75°C INSULATION MAX. MOTOR LOAD (HP)			
			SINGLE PHASE		3 PHASE	
			120 V.	240 V.	208 V.	240 V.
14	15	60	1/2	2	N/A	N/A
12	20	60	1	2 1/2	N/A	N/A
10	30	60	2	3	N/A	N/A
8	40	75	-	5	N/A	N/A

PRESSURE PLATE

TERMINAL SCREW

MAKE SURE WIRE INSULATION CLEARS PRESSURE PLATE

PROGRAMMING INSTRUCTIONS

- TO SET "ON" AND "OFF" TIMES:** Hold trippers against edge of **CLOCK-DIAL**, pointing to time (AM or PM) when **ON** and **OFF** operations are desired, tighten tripper screws firmly. See caution below. For additional tripper pairs on **CLOCK-DIAL** order 156T1978A.
- TO SET TIME-OF-DAY:** Pull **CLOCK-DIAL** outward. Turn in either direction and align the exact time-of-day on the **CLOCK-DIAL** (the time now, when switch is being put into operation) to the pointer. **DO NOT MOVE POINTER.**
- TO SKIP OPERATION(S) ON SELECTED DAY(S):** Insert **SKIPPING SCREW(S)** in **SKIPPER WHEEL** for day(s) automatic operation(s) is/are **NOT** required. Tighten screws firmly. Move **MANUAL LEVER** to "**OFF**" and rotate **SKIPPER WHEEL** to locate correct day-of-week opposite **DAY ARROW**--"**YESTERDAY**" if **ON/CUTOUT TRIPPER** has not yet advanced wheel "**TODAY**" if it has.

OPERATING INSTRUCTIONS

- TO OPERATE SWITCH MANUALLY:** Move **MANUAL LEVER** below **CLOCK-DIAL** left or right as indicated by arrows. This will not effect next operation.
- CAUTION: TO AVOID SLOW SWITCH ACTION FAILURE, DO NOT OPERATE SWITCH MANUALLY NOR PLACE A TRIPPER 4 HOURS PRIOR TO ON/CUTOUT TRIPPER SWITCHING.**
- IN CASE OF POWER FAILURE,** reset **CLOCK-DIAL** to proper time-of-day. See programming instructions.

INTERMATIC INCORPORATED
 SPRING GROVE, ILLINOIS 60081-9698

158T6799

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