HONEYWELL UDC3200 KEYS

A. CHANGING THE SET POINT

1. Press **until Upper Display shows the PV Value and the Lower Display shows SP.**

2. Press **or** to change the set point.

3. Press **to accept the change.**

B. RUNNING A PROFILE (IF APPLICABLE)

*For information on how to configure a profile, refer to UDC3200 User Manual, pages 125-131.*

1. Press **to start a profile. “R” displays in Upper Display to indicate a profile is running.*
C. **TO HOLD A PROFILE (IF APPLICABLE)**

1. Press to hold a profile. “H” displays in Upper Display to indicate a profile is held at the current setpoint.

D. **PERFORMING ACCUTUNE**

1. Press until ACCUTUNE is shown on the lower display.
2. Press until ACCUTUNE is shown on the lower display. Press to enable Accutune (TUNE).
3. Press to return to MAIN MENU.
4. Set the controller to the desired set point.
5. Press to return until TUNE OFF is shown on the lower display.
   Press until DoFast is shown on the lower display.
6. Press to return to MAIN MENU. “T” displays in Upper Display as long as Accutune is in process. Once complete, lower display will show TUNE OFF and PID values will be filled in under TUNING menu.