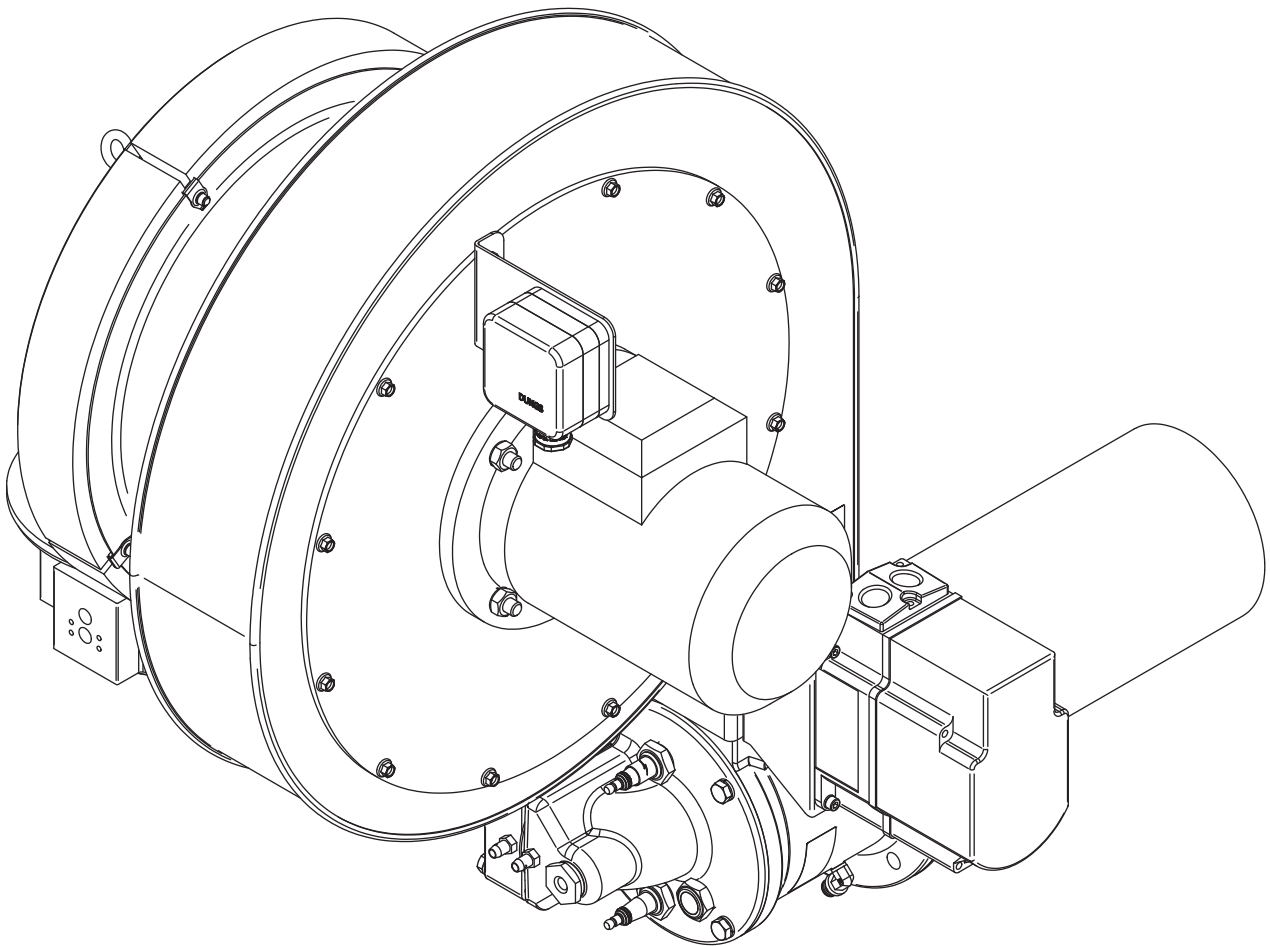


Eclipse RatioMatic

Burners

RM Series

Version 5



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There are several special symbols in this document. You must know their meaning and importance.

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How To Get Help

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1665 Elmwood Rd.
Rockford, Illinois 61103 U.S.A.
Phone: 815-877-3031
Fax: 815-877-3336
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Please have the information on the product label available when contacting the factory so we may better serve you.

ECLIPSE® www.eclipsenet.com
Product Name
Item #
S/N
DD MMM YYYY



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

Is used to address practices not related to personal injury.

NOTE

Indicates an important part of text. Read thoroughly.



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Introduction

1

Product Description

The RatioMatic is a nozzle-mix type burner designed for direct and indirect air heating and oven applications up to 1900°F (1040°C).

The burner package includes a combustion air blower and an air:gas ratio regulator to fire over a wide gas turndown range at a controlled ratio.

The burner is designed for:

- efficient ratio controlled combustion
- reliable burner operation
- simple burner adjustment
- direct spark ignition
- multiple fuel capability

A wide variety of options and configurations are available due to the modular design of the burner.

Audience

This manual has been written for people who are already familiar with all aspects of a nozzle-mix burner and its add-on components, also referred to as “the burner system”.

These aspects are:

- Design / Selection
- Use
- Maintenance

The audience is expected to have previous experience with this type of equipment.

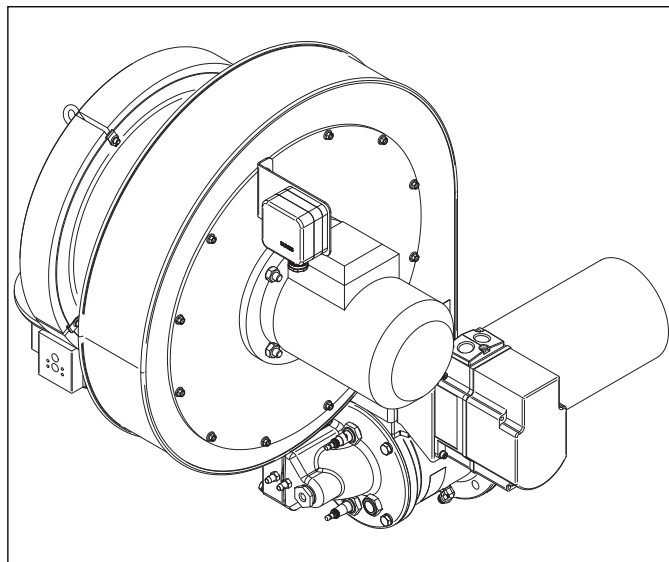


Figure 1.1 RatioMatic Burner

RatioMatic Documents

Design Guide No. 110

- This document

Datasheet, Series 110

- Available for individual RM models
- Required to complete design and selection

Installation Guide No. 110

- Used with Datasheet to complete installation

Related Documents

- EFE 825 (Combustion Engineering Guide)
- Eclipse Bulletins and Info Guides: 610, 710, 732, 742, 818, 820, 830, 832, 852, 856, 902, 930

Purpose

The purpose of this manual is to ensure that the design of a safe, effective, and trouble-free combustion system is carried out.



Introduction

This section is provided as a guide for the safe operation of the RatioMatic burner system. All involved personnel should read this section carefully before operating this system.

Safety



DANGER

- The RatioMatic burners, described herein, are designed to mix fuel with air and burn the resulting mixture. All fuel burning devices are capable of producing fires and explosions if improperly applied, installed, adjusted, controlled, or maintained.
- Do not bypass any safety feature. Fires and explosions can be caused.
- Never try to light the burner if the burner shows signs of damage or malfunctioning.



WARNING

- The burner might have HOT surfaces. Always wear protective clothing when approaching the burner.

NOTICE

- This manual provides information in the use of these burners for their specific design purpose. Do not deviate from any instructions or application limits described herein without written advice from Eclipse. Read the entire manual before attempting to start this system.

Capabilities

Adjustment, maintenance and troubleshooting of the mechanical and the electrical parts of this system should be done by qualified personnel with good mechanical aptitude and experience with combustion equipment.

Operator Training

The best safety precaution is an alert and trained operator. Train new operators thoroughly and have them demonstrate an adequate understanding of the equipment and its operation. A regular retraining schedule should be administered to ensure operators maintain a high degree of proficiency.

Replacement Parts

Order replacement parts from Eclipse only. All Eclipse approved, customer supplied valves or switches should carry UL, FM, CSA, CGA, and/or CE approval, where applicable.



System Design

3

Design

The design process is divided into the following steps:

1. Burner Option Selection Including:

- Burner Model / Size
- Firing Position
- Burner Configuration
- Fuel Type
- Fuel Supply
- Combustor Type and Material
- Combustor Length
- Nozzle Type
- Air Supply
- Control Motor
- Limit Switch
- Loading Line Type
- Air Pressure Switch
- Piping Connection
- Flame Supervision

2. Blower Option Selection Including:

- Power Supply Frequency
- Pressure and Flow
- Blower Motor Type
- Blower Inlet
- Motor Orientation

3. Control Methodology Including:

- Burner Control

4. Ignition System Including:

- Ignition Transformer
- Trial for Ignition
- Ignition Gas Piping

5. Flame Monitoring Control System Including:

- Flame Sensor
- Flame Monitoring Control

6. Main Gas Shut-Off Valve Train Including:

- Component Selection
- Valve Train Size

Step 1: Burner Option Selection

Step 1 describes how to select burner options to suit an application. Use the RatioMatic Price Lists and Datasheets, series 110 when following this selection process.



CAUTION

- **Consult EFE-825 Eclipse Engineering Guide or contact Eclipse if you have special conditions or questions.**

Burner Model / Size Selection

Consider the following when selecting the burner size:

- **Heat Input:** Calculate the required heat input to achieve the required heat balance.
- **Power Supply Frequency:** Burner capacity will vary with power supply frequency (50 Hz or 60 Hz power).
- **Combustion Chamber Pressure:** Consider the effects that large or varying chamber pressures have on burner performance.
- **Altitude:** The maximum burner capacity is reduced by approximately 3% each 1000 feet (300 meters) above sea level.
- **Combustion Air Supply:** Combustion air should be fresh (20.9% O₂) and clean (without particles or corrosives).
- **Combustion Air Temperature:** Changes in air supply temperature can affect the burner capacity. Contact Eclipse if the combustion air temperature exceeds 150°F (65°C).
- **Fuel Type:** Variation in calorific value, specific gravity and WOBBE index will affect burner performance. If any of these parameters change more than ±5% from Figure 3.1 contact Eclipse to check the suitability of the fuel. Performance data, dimensions and specifications are given for each RatioMatic in Datasheets Series No.110.

Firing Position

- Vertical Down Firing (Available for RM0050 through RM0700)
- Vertical Up Firing (Available for RM0050 through RM0700)
- Horizontal Firing

Burner Configuration

Select configuration.

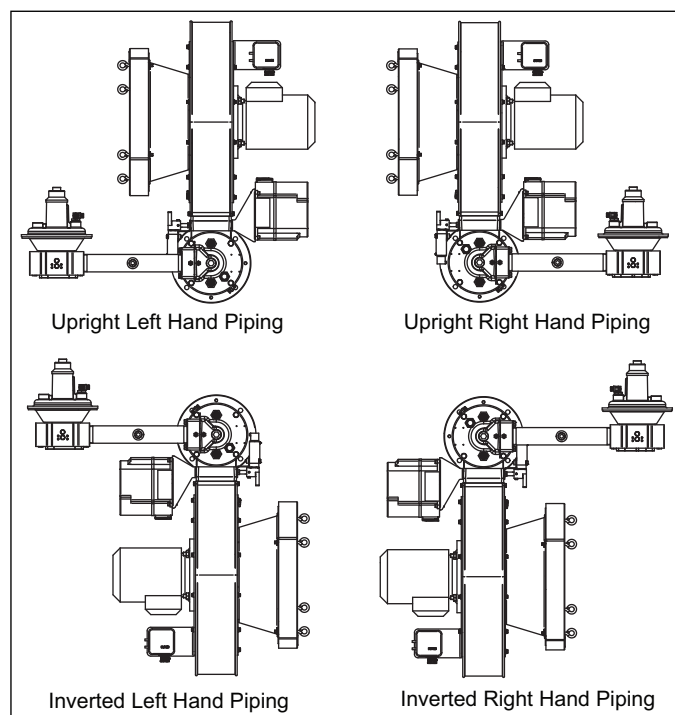


Figure 3.1. Configuration Selection and Motor Orientation Choice

Fuel Type

Table 3.1 Fuel Type

Fuel	Symbol	Gross Heating Value	Specific Gravity	WOBBE Index
Natural Gas	CH ₄ 90%+	1000 BTU/ft ³ (40.1 MJ/m ³)	0.60	1290 BTU/ft ³
Propane	C ₃ H ₈	2525 BTU/ft ³ (101.2 MJ/m ³)	1.55	2028 BTU/ft ³
Butane	C ₄ H ₁₀	3330 BTU/ft ³ (133.7 MJ/m ³)	2.09	2303 BTU/ft ³
BTU/ft ³ @ standard conditions (MJ/m ³ @ normal conditions)				

If using an alternative fuel supply, contact Eclipse with an accurate breakdown of the fuel components.

Fuel Supply

Select the turndown required.

The high turndown option includes a ratio regulator with bypass adjustment for lower inputs.

Combustor Type & Material

Select a combustor type based on the application. Low temperature applications use an alloy combustion tube. High temperature applications use a silicon carbide (SiC) tube or a refractory block & holder. See datasheet series 110 for specific temperature ratings. For vertical down-firing applications with block and holder, consult factory.

Combustor Length

Select a combustor length. Optional lengths are available on some models. Nozzle position will vary with combustor length. The nozzle position determines the location of heat release.

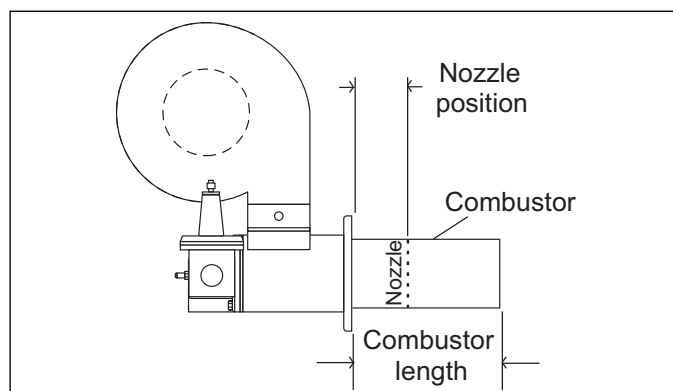


Figure 3.2. Combustor Length

Nozzle Type

Select the high temperature nozzle option if chamber temperatures are expected to exceed 800°F (425°C).

Air Supply

The RatioMatic burner can be ordered with a combustion air blower supplied and mounted directly to the burner body or depending on burner size with a threaded, or welded inlet to accommodate a remote blower. The remote blower must provide adequate pressure and flow per the appropriate datasheet series 110.

Control Motor

Select a control motor. Eclipse Trilogy T500 actuators are standard on all Eclipse packaged burners, other control motor options are available which Eclipse will mount to the burner. RatioMatic burners can be ordered with control motor bracket and mounting hardware only. Customer supplied control motors must conform to these specifications:

- rotation not to exceed 2 rpm
- minimum torque of 25 in-lb (2,8 Nm)

- 90° stroke
- continuous modulating or high/low modulating control
- reversible direction of rotation
- certain applications may require control motors with a limit switch or switches if:
 - the burner capacity is to be limited to fit an application
 - the chamber is to be fired with positive or negative pressure
 - the chamber pressure is outside the range -1" w.c. to +1" w.c. (-2,5 to 2,5 mbar)
 - there is a need to indicate a high and/or low fire air butterfly valve position

Limit Switch

Limit switches monitor the position of the integral air butterfly valve. Select high, low, high and low, or no limit switch option. Proper selection is based on preference, control system, and local code.

Loading Line Type

All RatioMatic burners have the option of plastic, flexible braided stainless steel or rigid stainless tube loading line. Selection depends on application and environment.

Piping Connection

Select the gas pipe connection including the pipe thread type and the turndown required.

The piping, burner gas inlet, and ratio regulator are threaded using the customer selected pipe thread option.

The high turndown option includes a ratio regulator with an adjustment for lower inputs.

Flame Supervision

Determine if a flame rod or an ultraviolet (UV) scanner will be required. Flame rods are available on models RM0050 through RM0700, burners with alloy or SiC tubes. All other options and models require UV scanners. If a UV scanner is required, it must be ordered separately.

NOTE: Some flame monitoring devices do not work with alternative fuels. Consult Eclipse for assistance when selecting flame monitoring equipment for alternative fuels.

See Step 5 for additional information on flame supervision selection.



WARNING

- A UV scanner could possibly detect another burner's flame if it is in the line of sight, and falsely indicate flame presence.

Step 2: Blower Option Selection

Standard blower options are listed in datasheet series 110, additional blower options are available through Eclipse. Price and leadtime may vary.

Power Supply Frequency

Select the 50Hz or 60Hz option. The 50Hz blower motors have IEC frames and are CE marked. The 60Hz motors have NEMA frames.

Pressure & Flow

Eclipse offers SMJ blowers for remote blower applications. The RatioMatic burner can be ordered with a combustion air blower supplied and mounted directly to the burner body or with a threaded, flanged, or welded inlet to accommodate a remote blower. Remote blower must provide adequate pressure and flow per the appropriate datasheet series 110.

Blower Motor Type

Motor types include various options: voltages, single or three phase, TEFC or automotive duty enclosures.

Blower Inlet

When selecting an inlet, consider the following:

- amount and size of particles in the air
- sound level requirements
- space limitations
- cleanliness requirements of the process

Motor Orientation

Right-hand blower motor orientation is standard. If left-hand blower motor orientation is required, contact factory.

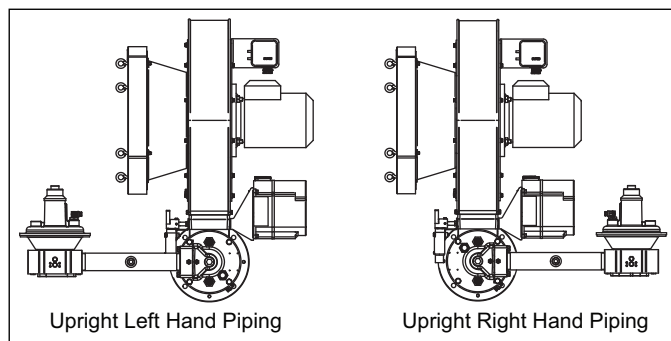


Figure 3.3. Burner Configuration & Motor Orientation Choice

Step 3: Control Methodology

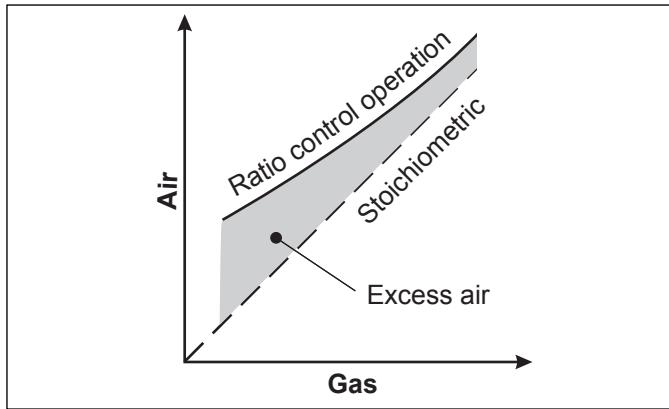


Figure 3.4. Air : Gas Flow

All standard RatioMatic burners are designed for:

- air:gas ratio controlled combustion
- 10 - 15% excess air at high fire
- higher excess air at low fire

Burner Control

RatioMatic burners come with a ratio regulator that maintains the air:gas ratio, see figure 3.4.

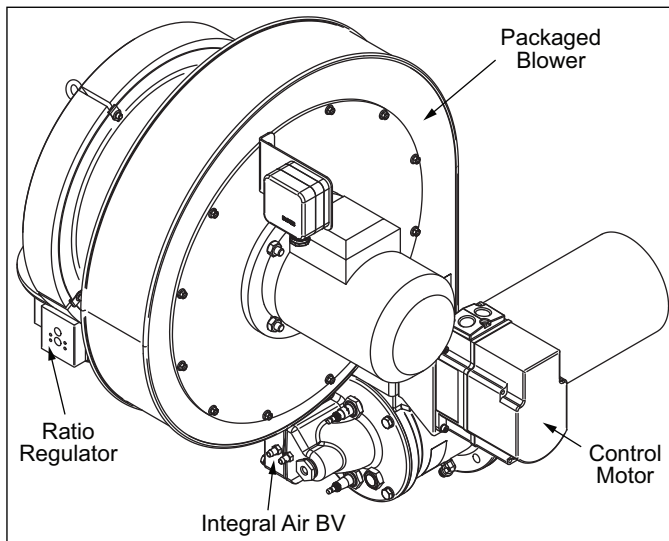


Figure 3.5. Basic Burner Components

- A control signal is sent from a process temperature controller (sold separately) to the control motor. (Refer to Bulletin 818C or contact Eclipse for further information on temperature controllers.)

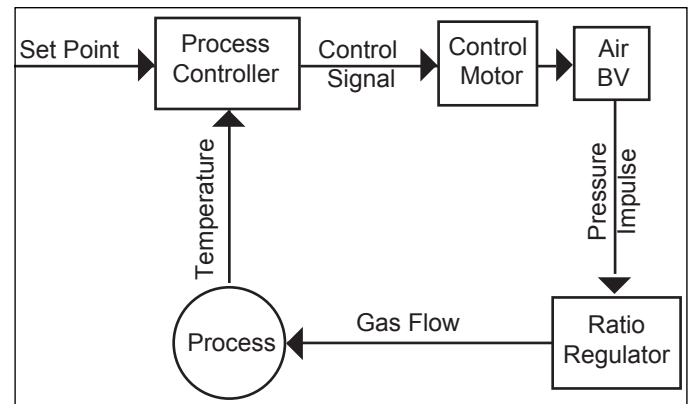


Figure 3.6. Basic Control Loop

- The control motor modulates the air butterfly valve (BV) which controls the combustion air flow.
- Air pressure in the burner body sends an impulse down the loading line to the ratio regulator.
- The ratio regulator controls the gas flow in proportion to the air flow.



WARNING

- Do not use other control methods, such as fixed-air control, or alter the ratio regulator or burner piping without prior approval from Eclipse.

Step 4: Ignition System

Ignition Transformer

For the ignition system, use a transformer with:

- secondary voltage 6,000 to 8,000 VAC
- minimum secondary current 0.02 amps
- full wave output

DO NOT USE the following:

- twin outlet
- distributor type
- electronic type

Trial for Ignition

It is recommended that low fire start be used. However, under certain circumstances RatioMatic burners are capable of direct spark ignition at higher gas inputs.

Most local safety codes and insurance requirements limit the maximum trial for ignition time (the time it takes for a burner to ignite). These requirements vary from one location to another; check your local codes and comply to the strictest codes applicable.

The time it takes for a burner to ignite depends on the following:

- the distance between the gas shut-off valve and the burner
- the air:gas ratio
- the gas flow conditions at start-up

The possibility exists where the low fire settings are insufficient to ignite the burner within the maximum trial for ignition time. The following options must be considered under these conditions:

- start at higher gas input levels
- resize and/or relocate the gas controls
- use bypass start gas

Ignition Gas Piping

RatioMatic burners are capable of ignition with either low fire or bypass start gas.

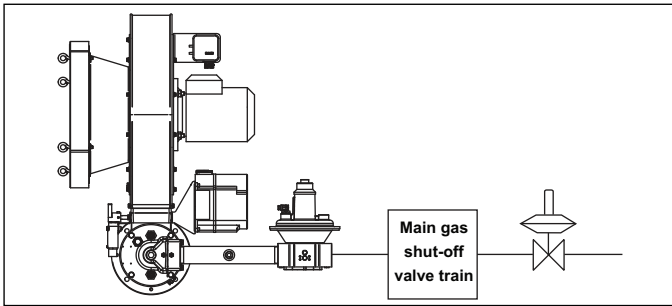


Figure 3.7. Low Fire Start

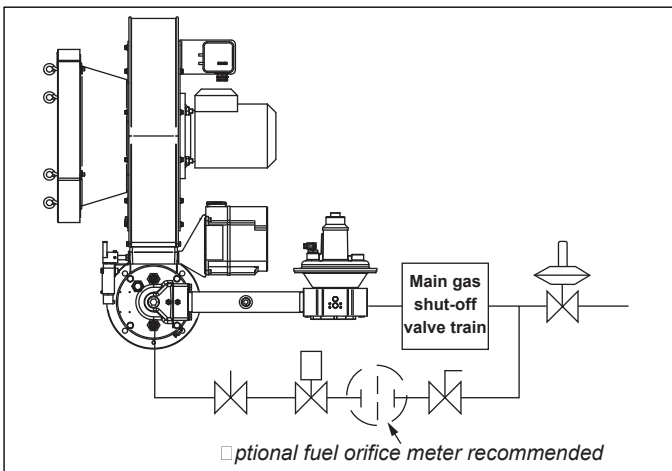


Figure 3.8. Pilot Start (Optional)

An optional fuel orifice meter connected in the start gas piping can simplify start-up and adjustment. To start the burner at the lowest possible gas input, select a fuel orifice meter for 5" to 10" w.c. pressure drop when the gas flow is at the burner's rated low fire.

Step 5: Flame Monitoring Control System

The flame monitoring control system consists of two main components:

- Flame Sensor
- Flame Monitoring Control

Flame Sensor

Two types can be used on a RatioMatic Burner:

- Flame rod
- UV scanner

Flame rods are available on models RM0050 through RM0700 burners with alloy or SiC tubes. Further information about flame rods can be found in:

- Info Guide 832

A UV scanner can be used on all RatioMatic Burner sizes. The UV scanner must be compatible to the flame monitoring control that is used. Refer to the manual of your selected control for proper selection of the scanner.

Flame Monitoring Control

The flame monitoring control is the equipment that processes the signal from the flame sensor and controls the start-up and shut-down sequences.

For flame monitoring control you may select several options:

- flame monitoring control for each burner: if one burner goes down, only that burner will be shut off
- multiple burner flame monitoring control: if one burner goes down, all burners will be shut off

Eclipse recommends the following flame monitoring controls:

- Trilogy series T400; see Instruction Manual 830
- Veri-Flame series 5600; see Instruction Manual 818
- Bi-Flame series 6500; see Instruction Manual 826
- Multi-Flame series 6000; see Instruction Manual 820

NOTICE

- If other controls are considered, contact Eclipse to determine how burner performance may be affected. Flame monitoring controls that have lower sensitivity flame detecting circuits may limit burner turndown and change the requirements for ignition. Flame monitoring controls that stop the spark as soon as a signal is detected may prevent establishment of flame, particularly when using UV scanners. The flame monitoring control must maintain the spark for a fixed time interval that is long enough for ignition.

DO NOT USE the following:

- Flame monitoring relays which interrupt the trial for ignition when the flame is detected.
- Flame sensors which supply a weak signal.
- Flame monitoring relays with low sensitivity.

Step 6: Main Gas Shut-Off Valve Train

Component Selection

Eclipse can help in the design of a main gas shut-off valve train that satisfies the customer and complies with all local safety standards and codes set by the authorities within that jurisdiction. Contact Eclipse for further information.

NOTE: Eclipse supports NFPA regulations (two gas shut-off valves as a minimum standard for main gas shut-off systems).

Valve Train Size

Fuel pressure supplied to the ratio regulator inlet must be within the range specified in the RatioMatic datasheet. The valve train should be sized sufficiently to provide the specified pressure.



WARNING

- **Do not operate RatioMatic burners with gas inlet pressure less than the minimum listed on the RatioMatic datasheet. Lower gas inlet pressure may cause the ratio regulator to remain fully open at lower inputs as the burner transitions from low to high fire. This can result in the possible accumulation of unburned fuel in the burner which, in extreme situations, could cause a fire or an explosion.**



Appendix

Conversion Factors

Metric to English

From	To	Multiply By
actual cubic meter/hr (am ³ /h)	actual cubic foot/hr (acfh)	35.31
normal cubic meter/hr (Nm ³ /h)	standard cubic foot /hr (scfh)	38.04
degrees Celsius (°C)	degrees Fahrenheit (°F)	(°C x 9/5) + 32
kilogram (kg)	pound (lb)	2.205
kilowatt (kW)	BTU/hr	3415
meter (m)	foot (ft)	3.281
millibar (mbar)	inches water column ("w.c.)	0.402
millibar (mbar)	pounds/sq in (psi)	14.5 x 10 ⁻³
millimeter (mm)	inch (in)	3.94 x 10 ⁻²
MJ/Nm ³	BTU/ft ³ (standard)	26.86

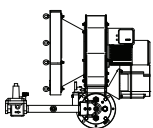
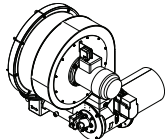
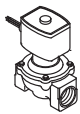
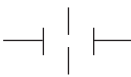
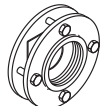
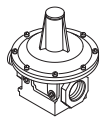
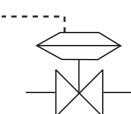
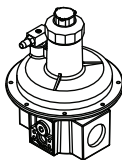
Metric to Metric

From	To	Multiply By
kiloPascals (kPa)	millibar (mbar)	10
meter (m)	millimeter (mm)	1000
millibar (mbar)	kiloPascals (kPa)	0.1
millimeter (mm)	meter (m)	0.001

English to Metric

From	To	Multiply By
actual cubic foot/hr (acfh)	actual cubic meter/hr (am ³ /h)	2.832 x 10 ⁻²
standard cubic foot /hr (scfh)	normal cubic meter/hr (Nm ³ /h)	2.629 x 10 ⁻²
degrees Fahrenheit (°F)	degrees Celsius (°C)	(°F - 32) x 5/9
pound (lb)	kilogram (kg)	0.454
BTU/hr	kilowatt (kW)	0.293 x 10 ⁻³
foot (ft)	meter (m)	0.3048
inches water column ("w.c.)	millibar (mbar)	2.489
pounds/sq in (psi)	millibar (mbar)	68.95
inch (in)	millimeter (mm)	25.4
BTU/ft ³ (standard)	MJ/Nm ³	37.2 x 10 ⁻³

Key to System Schematics

Symbol	Appearance	Name	Remarks	Bulletin/ Info Guide
		RatioMatic		
		Main Gas Shut-Off Valve Train	Eclipse strongly endorses NFPA as a minimum.	756
		Gas Cock	Gas cocks are used to manually shut-off the gas supply on both sides of the main gas shut-off valve train.	710
		Solenoid Shut-Off Valve (Normally Closed)	Solenoid valves are used to automatically shut off the gas supply on a bypass gas system or on small capacity burners.	760
		Fuel Orifice Meter	Fuel orifice meters are used to measure gas flow.	910
		Adjustable Limiting Orifice	Adjustable limiting orifices are used for fine adjustment of gas flow.	
		Pressure Regulator	The pressure regulator reduces gas pressure to a stable, usable pressure.	684
		Ratio Regulator	A ratio regulator is used to control the air/gas ratio. The ratio regulator is a sealed unit that adjusts the gas flow in ratio with the air flow. To do this, it measures the air pressure with a pressure sensing line, the impulse line. This impulse line is connected between the top of the ratio regulator and the burner body.	742
		Pressure Taps		
		Impulse Line		

