MODIFIED MODEL BIH-1200 HIGH TEMPERATURE WALK-IN OVEN, Serial No. 420075 for heat treating

-maximum operating temperature: 1200°F

-workspace dimensions: 48" wide x 60" deep x 72" high

-120 KW installed in Incoloy sheathed tubular heating elements

-12,500 CFM, 10-HP recirculating blower providing horizontal airflow

-10" thick insulated walls comprised of 2" of 1900°F block and 8" of 10 lb/cf density rockwool

-inner and outer door gaskets; inner gasket seals directly against door plug; outer gasket seals against front face of oven

-doors equipped with expansion joints on inner face to guarantee uniform sealing at all temperatures -aluminized steel exterior

-Type 304, 2B finish stainless steel interior

-325 CFM stainless steel powered forced exhauster with motorized dampers for cooling

-manual reset excess temperature controller with separate contactors

-recirculating blower air flow safety switch

-10" diameter circular chart recorder

-Yokogawa UP550 digital indicating and programming temperature controller -SCR power controller

-7" insulated floor with truck wheel guide tracks

-2000 lb. capacity stainless steel shelf truck with supports on 6" centers

