BELT CONVEYOR OVEN, Serial No. 650144

for heat treating coiled spring steel

- -maximum operating temperature: 550°F
- -workspace dimensions: 18" wide x 20' deep x 15" high
- -11/2' long open belt loading zone
- -20' long insulated heat zone with recirculated airflow
- -1' long open zone
- -12' long cooling zone
- -11/2' long open unloading zone

- -60 KW installed in Nichrome wire heating elements
- -12" wide, $^1/_2$ " \times $^1/_2$ " high carbon steel flat wire conveyor belt with $^1/_3$ HP motor drive, variable from 16 to 44 inches per minute
- -4200 CFM, 3 HP recirculating blower providing vertical downward airflow
- -4" insulated walls
- -aluminized steel exterior
- -stainless steel interior
- -Partlow MRC 7000, 10" diameter circular chart recording temperature controller
- -two (2) 12" diameter tubeaxial fans each driven by a ½ HP motor to push/pull air through cooling zone

